

SR-50

LDP
CFA
BFS
DP



Hydraulic Rotary Rig **SR-50**

soilmeco 
Drilling and Foundation Equipment

Rotary

Soilmec rotaries are designed and manufactured to meet the need for increased production and performance on various applications, with the added benefit of increased component life and reliability.

Ease of transport and quick assembly

- Crawlers can be retracted to respect transport requirements.

Compact powerful engine

Soilmec installs large displacement engines, providing exceptional performance and reliability.

- High performance, availability and reliability by using tried-and-tested technology with high power-to volume-ratio.
- The modern electronic injection system ensures low fuel consumption and therefore low operating costs.
- Low noise emissions, smooth running characteristics and durability.
- Meets exhaust emission regulations 2004/26/EU, Step III A and US-EPA Tier 3.

DMS control system

DMS is an innovative system, developed by Soilmec, which controls and monitors the operation of the machine. For ease of operation the system is controlled by a touch screen located in the cab. The system main function, is to enable the machine to perform different functions more efficiently. A dedicated power module electronic control system ensures the main pumps and Diesel engine to work at their most effective and productive levels.

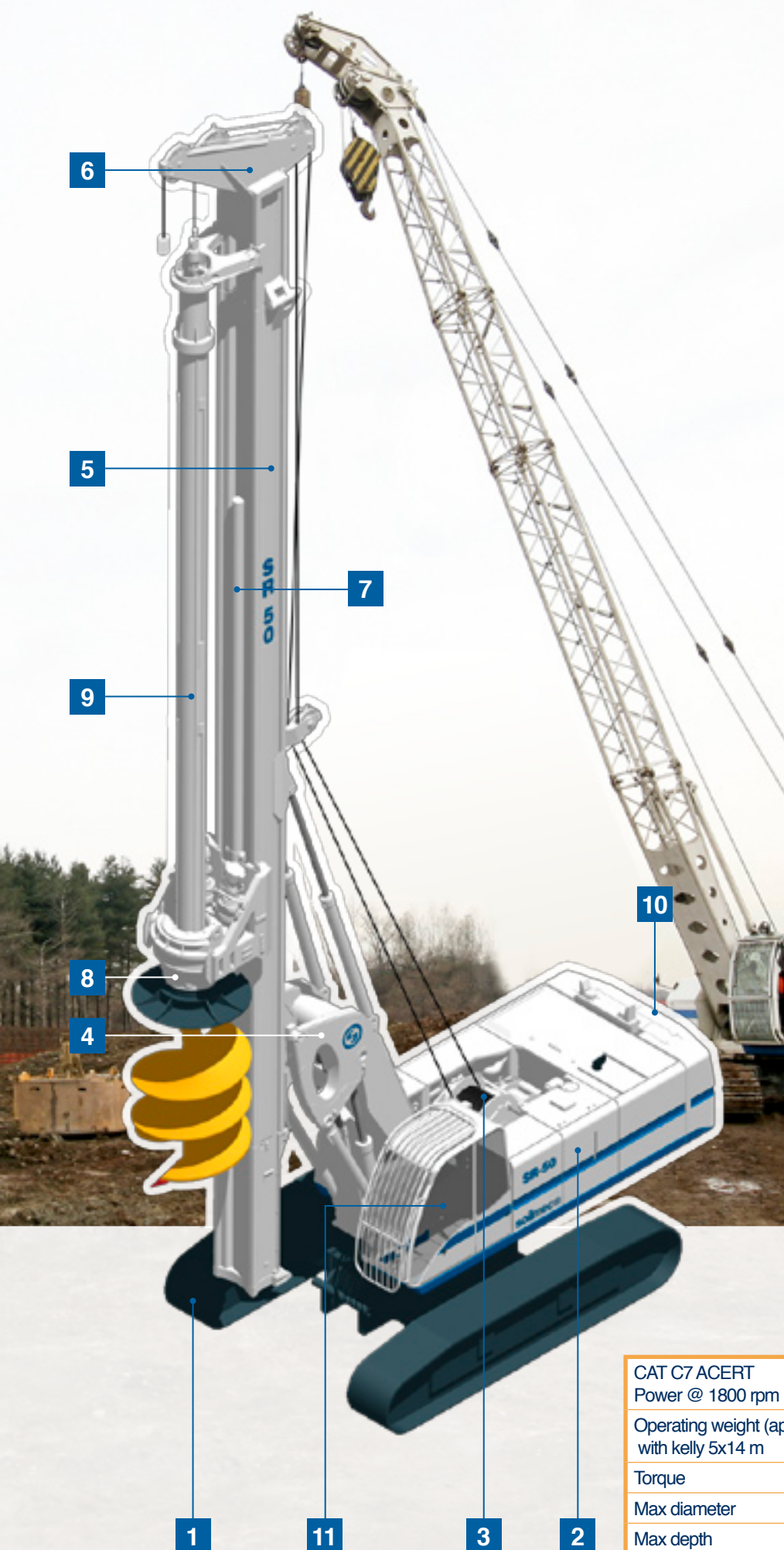
Ergonomic design

The cab is designed to be spacious, quiet and comfortable for the operator, assuring high productivity throughout the working day.

The Soilmec advantage

- A real multifunctional machine, designed from scratch to give you the best drilling solution.
- Long life expectancy with a high residual value.
- Best price/performance ratio.
- Built with the customer in mind.





- 1** Undercarriage
- 2** Turret
- 3** Winches
- 4** Parallelogram system
- 5** Self erecting mast
- 6** Cathead
- 7** Crowd system
- 8** Rotary head
- 9** Telescopic kelly bar
- 10** Counterweight
- 11** Cab

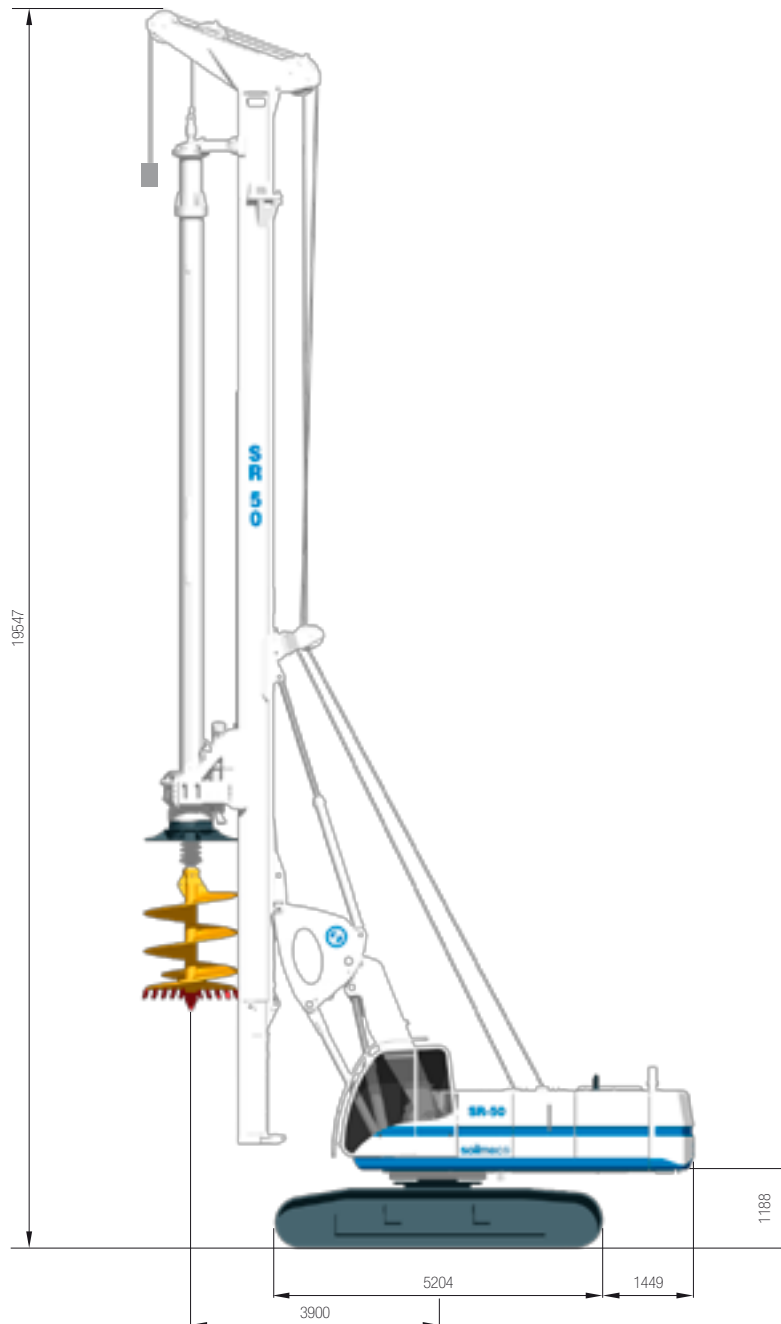
CAT C7 ACERT		
Power @ 1800 rpm	210 kW	<i>281 HP</i>
Operating weight (approx) with kelly 5x14 m	55300 kg	<i>121914 lb</i>
Torque	180 kNm	<i>132759 lbf*ft</i>
Max diameter	2000 mm	<i>79 in</i>
Max depth	63,0 m	<i>206,7 ft</i>

LDP - KELLY DRILLING SYSTEM

Crowd Cylinder Version - D. 406 mm

The hydraulic drilling rig SR-50 has been specially designed for suiting the following applications:

- **cased bored** piles with casing driven directly by rotary head and by casing oscillator powered by the base carrier itself;
- **deep uncased bored** piles stabilized by drilling fluid or dry hole;
- **CFA (Continuous Flight Auger)** piles by means of long auger string;
- **BFS (Bottom Feed System)** for dry bottom feed stone column installation;
- **DP (Displacement Piles)** on demand.



DMS - Drilling Mate System

The SR-50 in kelly version is equipped with the DRILLING MATE SYSTEM (DMS) on 12" touch screen to monitor and control of the operating parameters.

The standard DMS equipment is composed of:

- **PLC** controller for all electrically actuated functions
- fault checking and reporting

- monitor unit designed to display:
 - engine information and diagnostic capability
 - pump pressures
 - mast verticality
 - drilling depth
 - rotary speed and pressure
 - crowd pressure
 - graphics drilling charts.

The following additional optional features are available:

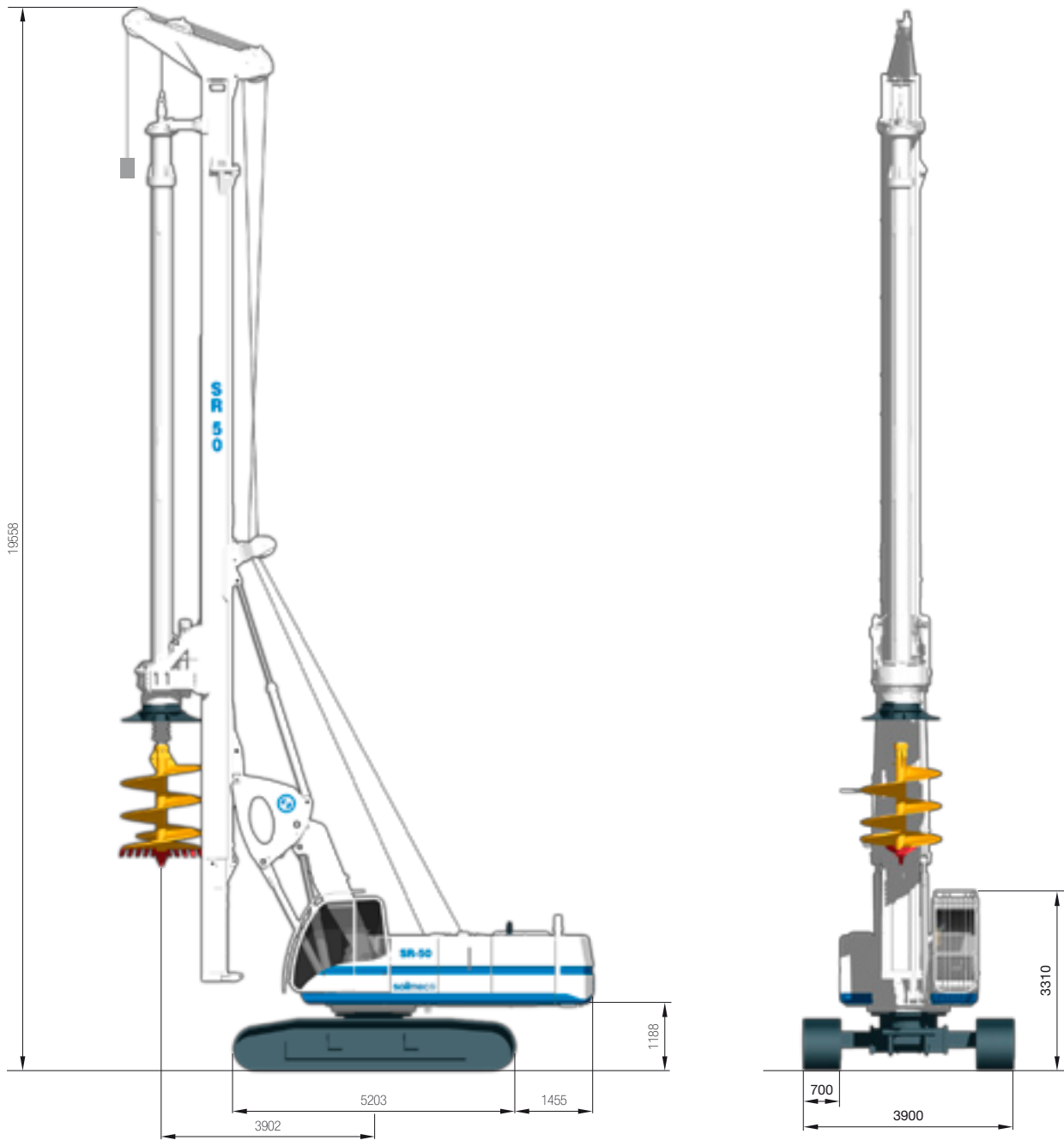
- automatic turret swinging for bored

- hole centering
- automatic mast vertical alignment
- recording of operating data on memory card
- DMS PC software package to analyze and print production data and job site daily reports
- DMS MANAGER for remote control, transmission of process and operating data, tele assistance.

DMS
DRILLING MATE SYSTEM

LDP - KELLY DRILLING SYSTEM

Crowd Cylinder Version - D. 355 mm



TECHNICAL DATA

		Crowd Cylinder D. 406 mm		Crowd Cylinder D. 355 mm	
Overall height		19558 mm	<i>770 in</i>	19558 mm	<i>770 in</i>
Operating weight (approx) with kelly 4x12		54000 kg	<i>119048 lb</i>	52000 kg	<i>114639 lb</i>
	Rotary Drive - Single gear version				
	- Torque	180 kNm	<i>132759 lbf*ft</i>	161 kNm	<i>118746 lbf*ft</i>
	- Speed of rotation (max)	29 rpm	<i>29,0 rpm</i>	27 rpm	<i>27 rpm</i>
	- Spinoff speed	154 rpm	<i>154,0 rpm</i>	169 rpm	<i>169 rpm</i>
	Rotary Drive - Multi gear version				
	- Torque	—	—	161 kNm	<i>118746 lbf*ft</i>
	- Speed of rotation (max)	—	—	48 rpm	<i>48 rpm</i>
	- Spinoff speed	—	—	101 rpm	<i>101 rpm</i>
	Crowd system				
	- Crowd force pull down	122 kN	<i>27426 lbf</i>	122 kN	<i>27426 lbf</i>
	- Crowd force pull up	220 kN	<i>49457 lbf</i>	220 kN	<i>49457 lbf</i>
	- Stroke (kelly system)	5100 mm	<i>201 in</i>	5100 mm	<i>201 in</i>
	- Stroke (CFA system)	15400 mm	<i>606 in</i>	15250 mm	<i>600 in</i>
	- Speed down	6,0 m/min	<i>19,7 ft/min</i>	6,0 m/min	<i>19,7 ft/min</i>
	- Speed up	15,0 m/min	<i>49,2 ft/min</i>	15,0 m/min	<i>49,2 ft/min</i>
	- Fast speed up	15,0 m/min	<i>49,2 ft/min</i>	15,0 m/min	<i>49,2 ft/min</i>
	- Fast speed down	12,7 m/min	<i>41,7 ft/min</i>	12,7 m/min	<i>41,7 ft/min</i>
	Main winch	controlled descent	<i>controlled descent</i>	controlled descent	<i>controlled descent</i>
	- Line pull (1st layer)	185 kN	<i>41589 lbf</i>	185 kN	<i>41589 lbf</i>
	- Rope diameter/length	24 mm/112 m	<i>1,0 in/368 ft</i>	24 mm/112 m	<i>1,0 in/368 ft</i>
	- Line speed (max.)	63 m/min	<i>207 ft/min</i>	63 m/min	<i>207 ft/min</i>
	Auxiliary winch	controlled descent	<i>controlled descent</i>	controlled descent	<i>controlled descent</i>
	- Line pull (1st layer)	75 kN	<i>16860 lbf</i>	75 kN	<i>16860 lbf</i>
	- Rope diameter	18 mm	<i>0,71 in</i>	18 mm	<i>0,71 in</i>
	- Line speed (max.)	62 m/min	<i>203 ft/min</i>	62 m/min	<i>203 ft/min</i>
	Mast inclination				
	- Backward	10 °	<i>10 °</i>	10 °	<i>10 °</i>
	- Forward	4 °	<i>4 °</i>	4 °	<i>4 °</i>
	- Lateral	3 °	<i>3 °</i>	3 °	<i>3 °</i>

Soilmec integrates high quality level components: Gearmatic, Hydromatic, Lohmann, Rothe erde, Trasmital, Zollern.

Standard Equipment

- Rotary drive spin-off type
- Main winch controlled descend type
- Main winch drum special grooving
- Hoist limit switch on main and auxiliary winches
- Swivel for main rope
- Crowd in fast or slow mode

Measuring and control equipment

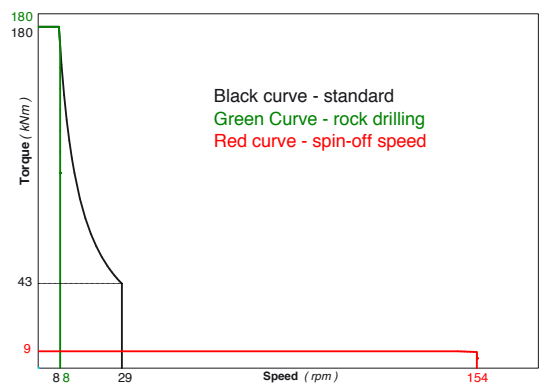
- PLC processor for all electrically actuated functions
- DMS system electronic monitoring and visualization system
- Mast inclination measurement on X/Y axes (digital/analog display)
- Automatic vertical alignment of mast
- Depth measuring device on main winch
- Speed measuring device on rotary



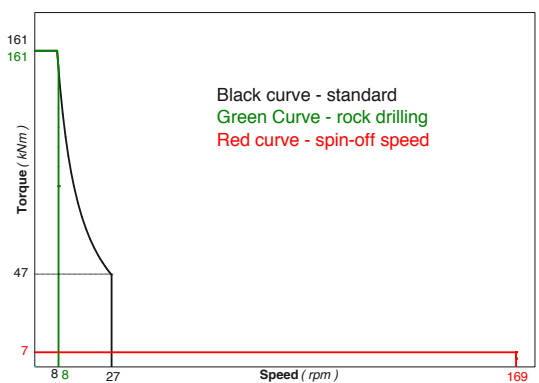
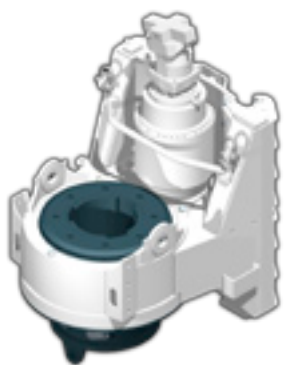
Large diameter drilling

TECHNICAL DATA - ROTARY DRIVE

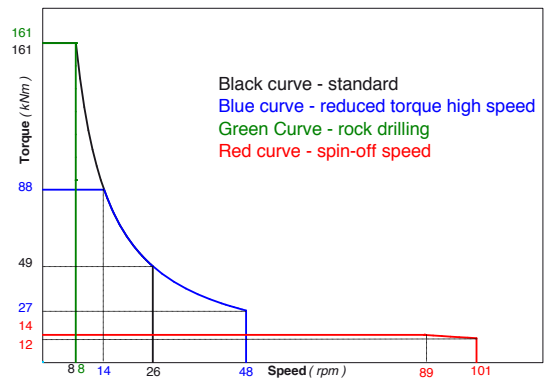
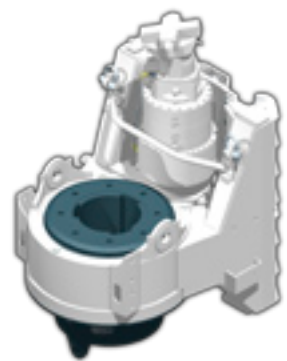
Rotary RD-170 ø 406



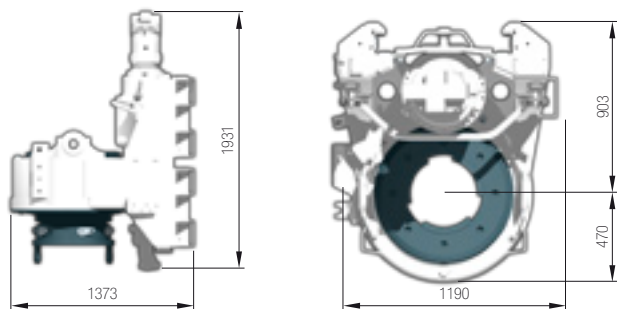
Rotary RD-160 ø 355



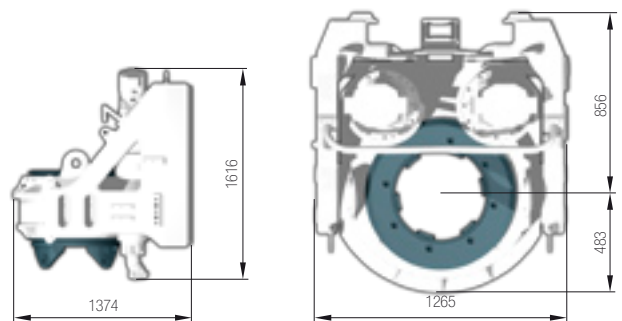
Rotary RD-160 G ø 355



RD-160 ø 355



RD-170 ø 406



Rotary	Weight	Weight
Single gear version diam. 355	3300 kg	7275 lbs
Single gear version diam. 406	3800 kg	8377 lbs

Rotary	Weight	Weight
Multi gear version diam. 355	3400 kg	7495 lbs

TRANSPORT DATA - BASE CARRIER



	Engine		CAT C7 ACERT
	- Rated output ISO 3046-I	210 kW @ 1800 rpm	<i>281 HP @ 1800 rpm</i>
	- Engine conforms to Exhaust emission Standard	EU stage III A, EPA CARB Tier 3	<i>EU stage III A, EPA CARB Tier 3</i>
	- Diesel tank capacity	400 l	<i>106 US gal</i>
	- Sound pressure level in cabin (EN791 Annex A)	80 dB (A)	<i>80 dB (A)</i>
	- Sound power level (2000/14EG u. EN791, Annex A)	109 dB (A)	<i>109 dB (A)</i>
	Hydraulic system		
	- Hydraulic pressure	350 bar	<i>5076 psi</i>
	- Flow rates (main circuits)	2x 230 l/min	<i>2x 61 US gal/min</i>
	- Hydraulic oil tank capacity	446 l	<i>116 US gal</i>
	Undercarriage (retractable crawler frames)		
	- Crawler type	D5	<i>D5</i>
	- Overall width of crawlers retracted/extended	2500/3900 mm	<i>99/153 in</i>
	- Width of triple grouser track shoes	700 mm	<i>28 in</i>
	- Overall length of crawlers	5200 mm	<i>205 in</i>
	- Traction force	410 kN	<i>92171 lbf</i>
	- Travel spe	2,3 km/h	<i>1,4 mph</i>

* Soilmec integrates high quality level components: Berco, Rexroth, Trasmital.



Standard Equipment

- Engine emergency operation mode
- Engine diagnostic system
- Diagnostic panel for hydraulic functions
- Transport securing rods on crawler units
- Access ladder on uppercarriage
- On-board lighting set
- On-board tool set
- Electric refuelling pump
- High-comfort operator's cab (width: 850 mm)
- Protective roof grate (FOPS compliant)
- Air conditioning system
- Radio and CD player

Optional Equipment

Base carrier

- Bio-degradable oil
- Pressurized air conditioning system

Drilling Equipment

- Swivel for auxiliary rope
- Central lubrication system
- Videocamera set

DMS

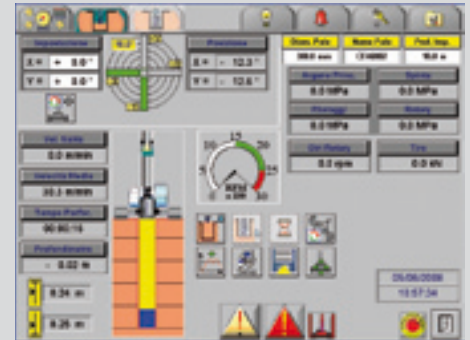
DRILLING MATE SYSTEM

Soilmec innovative DMS - Drilling Mate System - has been designed to incorporate:

- CAN OPEN bus system
- colour touch screen suitable for the drilling field

DMS consists of 3 items:

- **DMS**
- **DMS PC**
- **DMS MANAGER**



DMS

DMS is a standard device on all Soilmec machines. Its main characteristics are:

- interface with Diesel engine
- programmed rig maintenance schedule
- troubleshooting - helping the operator to locate the fault
- production and operation data storage on CF card or USB flash drive for their processing on DMS PC
- connection to modem (GPRS, EDGE or SATELLITE) to send out alarms/data to customer/ Soilmec Control Center (DMS Manager) or to an e-mail address.

Technologies currently available on DMS:

- **LDP / CFA / DP / RCDS**
- **CAP / CSP**
- **GRAB**
- **HYDROMILL**
- **JET / DRILLING / ANCHORS**
- **TTM1-TTM2 / SOILMIXING**

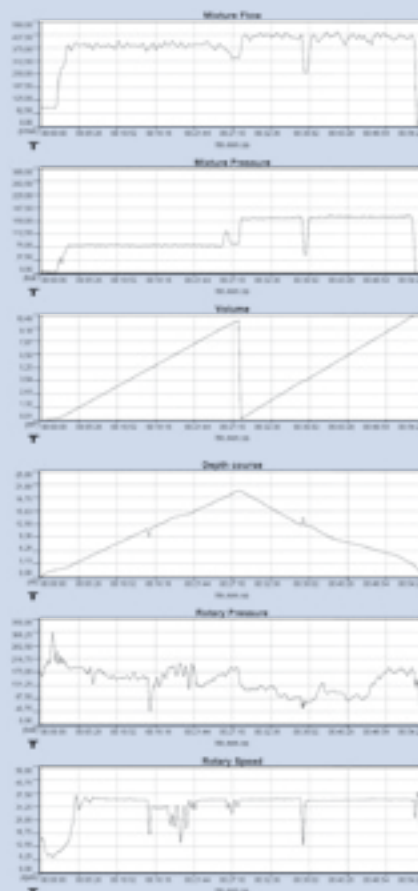
According to technology, DMS can also be complemented with:

- DPS (Drilling Positioning System) to measure drilling tool vertical deviation
- APS (Automatic Positioning System) to position rig on hole

DMS PC

DMS software enables "visualization and processing" of data either stored on CF/USB flash drive or received remotely via radio/GPRS/wifi/satellite.

With the use of DMS PC daily and production reports are easily available.



DMS MANAGER

Enables full remote control of the machine operations and processing of drilling data sent by modem (wifi/satellite/GPRS).

DMS MANAGER allows to fully use the DMS potential for a truly comprehensive service to customer/jobsite.

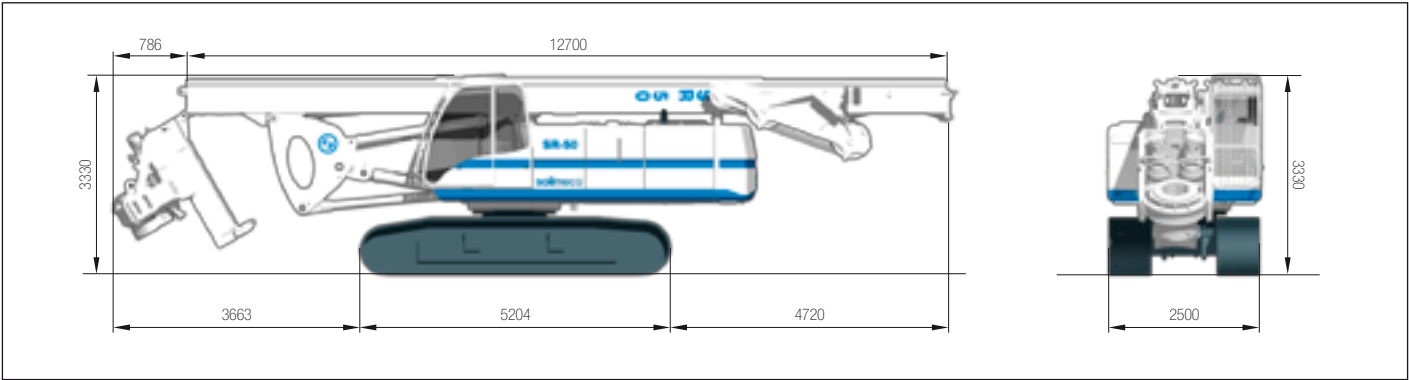


SPARE PART ONLINE CENTER (SPOC)

The innovative technical web site of Soilmec S.p.A. has been published with the aim to give Soilmec Dealer Network **continuous updated information** regarding products and equipments, for a better interaction with the Customers. Infact, SPOC offers the following online features:

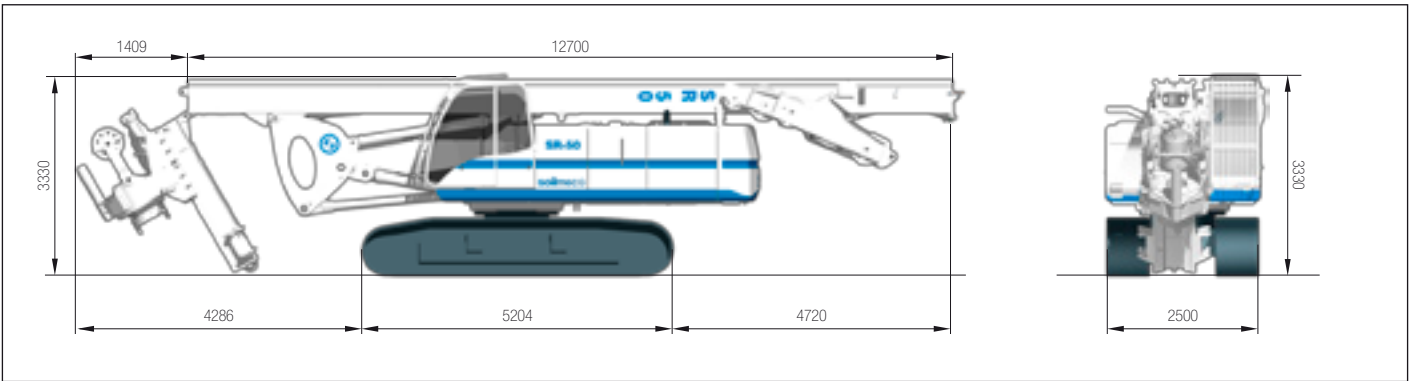
- consultation and downloading of rig documentation, e.g. user and maintenance manuals electrical / hydraulic drawings, DMS manuals, technical documentation, etc
- placement and management of purchase orders for spare parts
- real time availability of components of spare parts.

TRANSPORT DATA



Transport kelly version

Weight 46000 kg 101512 lb

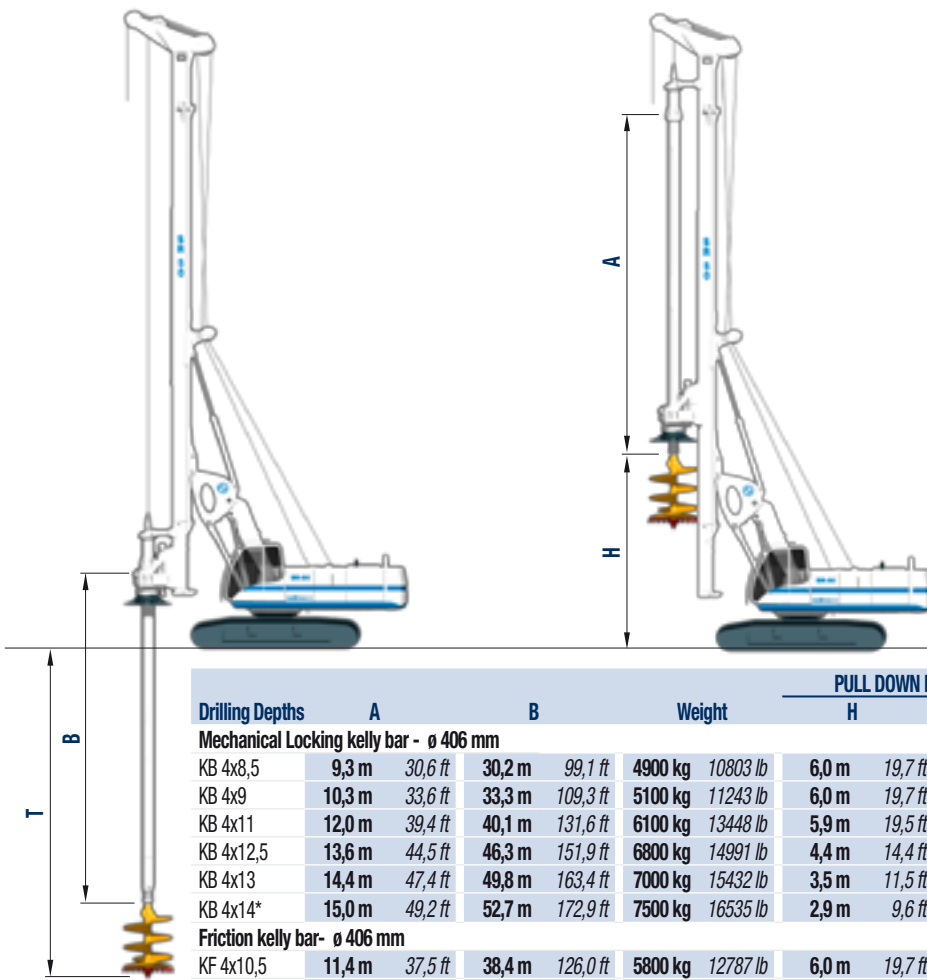


Transport CFA version

Weight 47400 kg 104500 lb



LDP - Kelly Drilling System



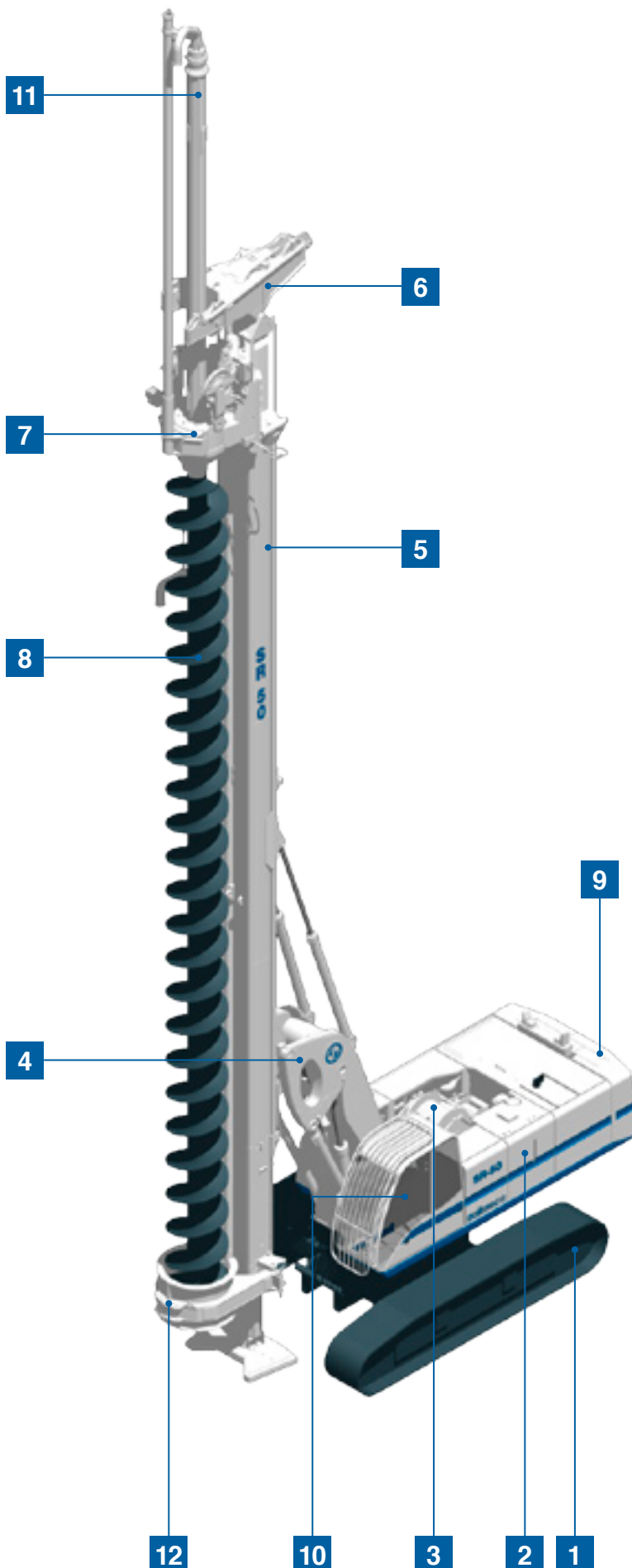
Drilling Depths							PULL DOWN IN LOW POSITION				PULL DOWN IN HIGH POSITION			
							H		T		H		T	
Mechanical Locking kelly bar - ø 406 mm														
KB 4x8,5	9,3 m	30,6 ft	30,2 m	99,1 ft	4900 kg	10803 lb	6,0 m	19,7 ft	29,3 m	96,0 ft	8,1 m	26,6 ft	27,2 m	89,1 ft
KB 4x9	10,3 m	33,6 ft	33,3 m	109,3 ft	5100 kg	11243 lb	6,0 m	19,7 ft	32,4 m	106,2 ft	7,7 m	25,2 ft	30,3 m	99,3 ft
KB 4x11	12,0 m	39,4 ft	40,1 m	131,6 ft	6100 kg	13448 lb	5,9 m	19,5 ft	39,2 m	128,5 ft	5,9 m	19,5 ft	37,1 m	121,6 ft
KB 4x12,5	13,6 m	44,5 ft	46,3 m	151,9 ft	6800 kg	14991 lb	4,4 m	14,4 ft	45,4 m	148,8 ft	-	-	-	-
KB 4x13	14,4 m	47,4 ft	49,8 m	163,4 ft	7000 kg	15432 lb	3,5 m	11,5 ft	48,9 m	160,3 ft	-	-	-	-
KB 4x14*	15,0 m	49,2 ft	52,7 m	172,9 ft	7500 kg	16535 lb	2,9 m	9,6 ft	51,8 m	169,8 ft	-	-	-	-
Friction kelly bar- ø 406 mm														
KF 4x10,5	11,4 m	37,5 ft	38,4 m	126,0 ft	5800 kg	12787 lb	6,0 m	19,7 ft	37,5 m	122,9 ft	6,5 m	21,4 ft	35,4 m	116,0 ft
KF 4x11	12,3 m	39,4 ft	40,8 m	127,0 ft	6100 kg	12787 lb	5,7 m	19,5 ft	39,9 m	123,9 ft	5,7 m	18,6 ft	37,8 m	123,9 ft
KF 4x11,5	12,8 m	42,0 ft	42,8 m	140,4 ft	6300 kg	13889 lb	5,2 m	16,9 ft	41,9 m	137,3 ft	5,2 m	16,9 ft	39,8 m	130,4 ft
KF 4x13,5	14,6 m	47,8 ft	51,1 m	167,6 ft	7300 kg	16094 lb	3,4 m	11,1 ft	50,2 m	164,6 ft	-	-	-	-
KF 5x10,5*	11,3 m	37,1 ft	47,7 m	156,5 ft	6100 kg	13448 lb	6,0 m	19,7 ft	46,8 m	153,4 ft	6,6 m	21,8 ft	44,7 m	146,5 ft
KF 5x11*	12,0 m	39,4 ft	50,0 m	164,0 ft	6400 kg	14109 lb	5,9 m	19,5 ft	49,1 m	161,0 ft	5,9 m	19,5 ft	47,0 m	154,0 ft
KF 5x11,5*	12,4 m	40,8 ft	53,1 m	174,2 ft	6600 kg	14550 lb	5,5 m	18,1 ft	52,2 m	171,1 ft	5,5 m	18,1 ft	50,1 m	164,2 ft
KF 5x12*	13,0 m	42,7 ft	55,0 m	180,4 ft	6800 kg	14991 lb	4,9 m	16,2 ft	54,1 m	177,4 ft	4,9 m	16,2 ft	52,0 m	170,5 ft
KF 4x13*	14,4 m	47,3 ft	62,2 m	204,1 ft	7300 kg	16094 lb	3,5 m	11,6 ft	61,3 m	201,0 ft	-	-	-	-
KF 5x13,5*	14,4 m	47,4 ft	63,5 m	208,3 ft	7600 kg	16755 lb	3,5 m	11,5 ft	62,6 m	205,2 ft	-	-	-	-
KF 5x14*	14,8 m	48,7 ft	63,8 m	209,3 ft	7600 kg	16755 lb	3,1 m	10,2 ft	62,9 m	206,2 ft	-	-	-	-
Mechanical Locking kelly bar - ø 355 mm														
XB 3x8	9,1 m	29,9 ft	22,5 m	73,8 ft	3100 kg	6834 lb	6,0 m	19,7 ft	21,6 m	70,7 ft	8,1 m	26,6 ft	19,5 m	63,8 ft
XB 4x6	6,7 m	21,9 ft	20,0 m	65,6 ft	2500 kg	5512 lb	6,0 m	19,7 ft	19,1 m	62,5 ft	8,1 m	26,6 ft	17,0 m	55,6 ft
XB 4x8	9,4 m	30,7 ft	30,2 m	99,1 ft	3100 kg	6834 lb	6,0 m	19,7 ft	29,3 m	96,0 ft	8,1 m	26,6 ft	27,2 m	89,1 ft
XB 4x9	10,2 m	33,4 ft	33,2 m	108,9 ft	3400 kg	7496 lb	6,0 m	19,7 ft	32,3 m	105,8 ft	7,8 m	25,5 ft	30,2 m	98,9 ft
XB 4x10,5	11,8 m	38,7 ft	39,8 m	130,6 ft	3900 kg	8598 lb	6,0 m	19,7 ft	38,9 m	127,5 ft	6,2 m	20,2 ft	36,8 m	120,6 ft
XB 4x12	13,4 m	43,8 ft	46,0 m	150,9 ft	4300 kg	9480 lb	4,6 m	15,1 ft	45,1 m	147,8 ft	-	-	-	-
XB 4x13	14,0 m	45,9 ft	49,5 m	162,4 ft	4600 kg	10141 lb	4,0 m	13,0 ft	48,6 m	159,3 ft	-	-	-	-
Friction kelly bar- ø 355 mm														
KF 4x9	10,0 m	32,8 ft	33,5 m	109,9 ft	3100 kg	6834 lb	6,0 m	19,7 ft	32,6 m	106,8 ft	8,0 m	26,1 ft	30,5 m	99,9 ft
KF 4x11	11,6 m	38,2 ft	40,1 m	131,6 ft	4000 kg	8818 lb	6,0 m	19,7 ft	39,2 m	128,5 ft	6,3 m	20,7 ft	37,1 m	121,6 ft
KF 4x12	12,9 m	42,2 ft	46,0 m	150,9 ft	4600 kg	10141 lb	5,1 m	16,7 ft	45,1 m	147,8 ft	5,1 m	16,7 ft	43,0 m	140,9 ft
KF 5x8,5*	9,6 m	31,6 ft	39,8 m	130,6 ft	3900 kg	8598 lb	6,0 m	19,7 ft	38,9 m	127,5 ft	8,1 m	26,6 ft	36,8 m	120,6 ft
KF 5x9*	10,0 m	32,8 ft	41,3 m	135,5 ft	4100 kg	9039 lb	6,0 m	19,7 ft	40,4 m	132,4 ft	8,0 m	26,1 ft	38,3 m	125,5 ft
KF 5x9,5*	10,4 m	34,1 ft	43,6 m	143,0 ft	4300 kg	9480 lb	6,0 m	19,7 ft	42,7 m	140,0 ft	7,6 m	24,8 ft	40,6 m	133,1 ft
KF 5x10*	11,0 m	36,1 ft	46,6 m	152,9 ft	4400 kg	9700 lb	6,0 m	19,7 ft	45,7 m	149,8 ft	7,0 m	22,8 ft	43,6 m	142,9 ft
KF 5x11*	11,6 m	38,2 ft	49,7 m	163,1 ft	4800 kg	10582 lb	6,0 m	19,7 ft	48,8 m	160,0 ft	6,3 m	20,7 ft	46,7 m	153,1 ft
KF 5x12*	12,9 m	42,2 ft	56,0 m	183,7 ft	5200 kg	11464 lb	5,1 m	16,7 ft	55,1 m	180,6 ft	5,1 m	16,7 ft	53,0 m	173,7 ft
KF 5x13*	14,0 m	45,8 ft	61,4 m	201,4 ft	5500 kg	12125 lb	4,0 m	13,1 ft	60,5 m	198,4 ft	-	-	-	-

* rotary torque
to be reset

Drilling Diameters	CYLINDER	
Uncased	1500 (2000) mm	78.7 (98.4) in
Cased	1300 mm	78.7 in

APPLICATION

CFA - Continuous Flight Auger

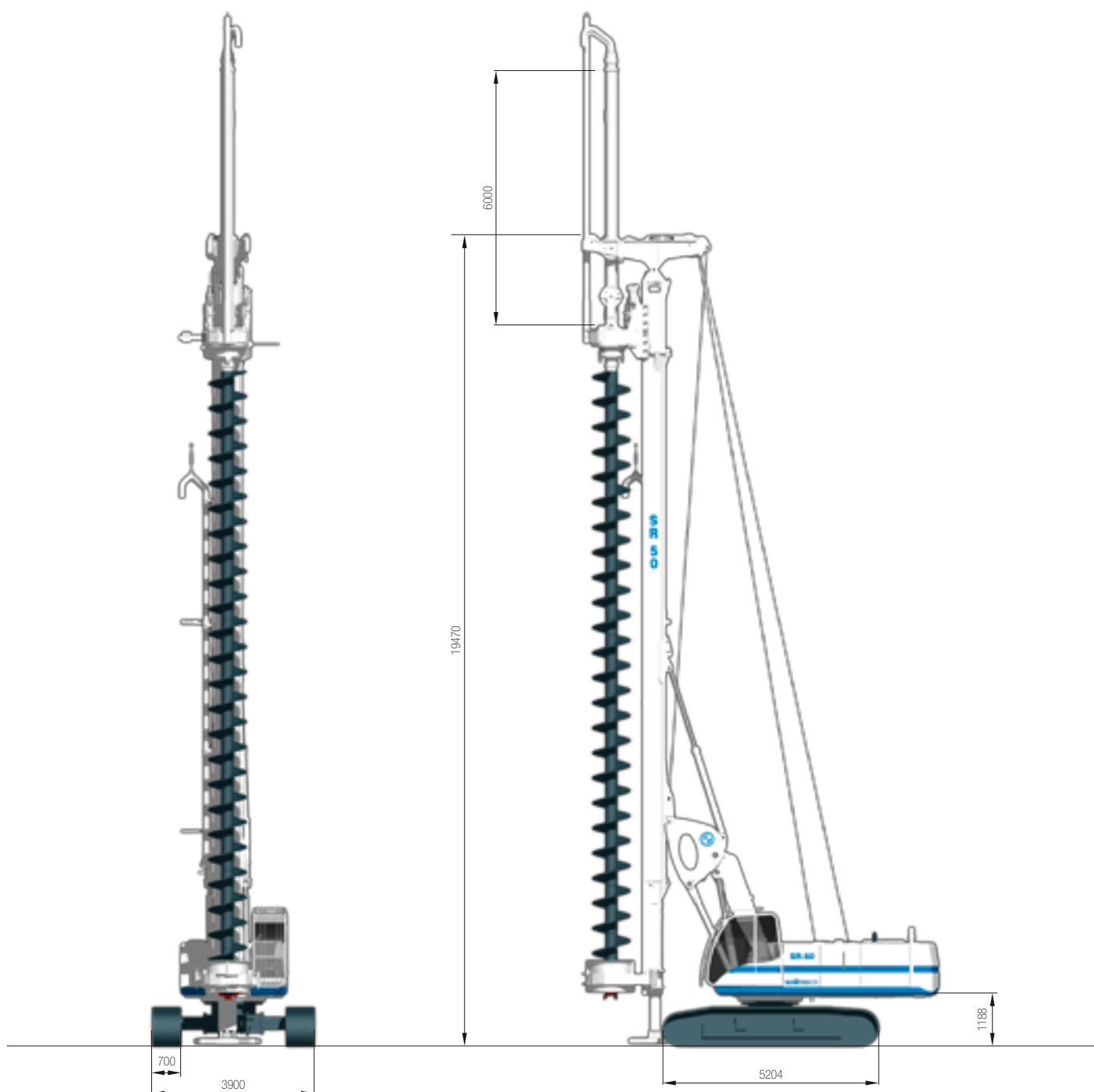


The **CFA** method is appreciated because it is:

- a quick and cost effective method
- free of vibration and relatively quiet
- easily adaptable to varying ground conditions.

- 1 Undercarriage
- 2 Turret
- 3 Winches
- 4 Parallelogram system
- 5 Self erecting mast
- 6 Cathead
- 7 Rotary head
- 8 Auger
- 9 Counterweight
- 10 Cab
- 11 Auger extension
- 12 Openable lower guide

CFA - Continuous Flight Auger

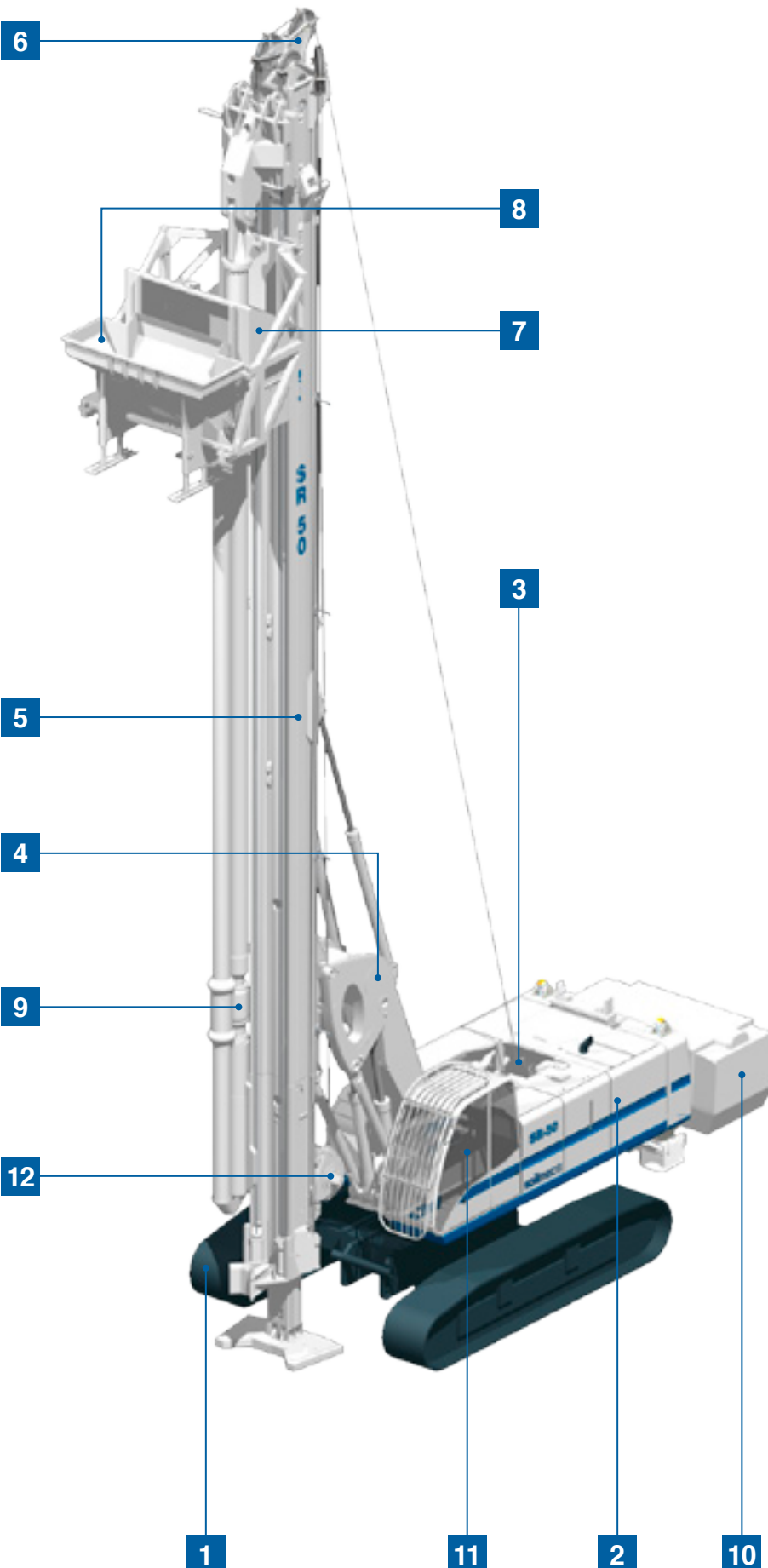


	4-part line pull - ø 406 mm		4-part line pull - ø 355 mm	
Max extraction force (nominal)	520 kN	116898,6 lbf	520 kN	116898,6 lbf
Max crowd force* (nominal)	90 kN	20232 lbf	90 kN	20232 lbf
Auger extension (Short)	0,0 m	0,0 ft	3,0 m	9,8 ft
Drilling depth with auger cleaner	13,8 m	45,3 ft	16,8 m (13,8+3)	55,1 ft (45,3+9,8)
Drilling depth without auger cleaner	15,0 m	49,2 ft	18,0 m (15+3)	59,1 ft (49,2+9,8)
Max drilling diameter	1000 mm	39,4 in	1000 mm	39,4 in
Auger extension (Long)	4,5 m	14,8 ft	6,0 m	19,7 ft
Drilling depth with auger cleaner	18,3 m (13,8+4,5)	60,0 ft (45,3+14,8)	18,8 m (13,8+6)	61,7 ft (45,3+19,7)
Drilling depth without auger cleaner	19,5 m (15+4,5)	64,0 ft (49,2+14,8)	21,0 m (15+6)	68,9 ft (49,2+19,7)
Max drilling diameter	750 mm	29,6 in	750 mm	29,6 in
Continuous flight auger length including starter auger	15600 mm	614,6 in	15800 mm	622,5 in
Operating weight (approx. w/o augers)	51500 kg	113537 lb	50900 kg	112214 lb

* with additional winch

APPLICATION

BFS - Bottom Feed System

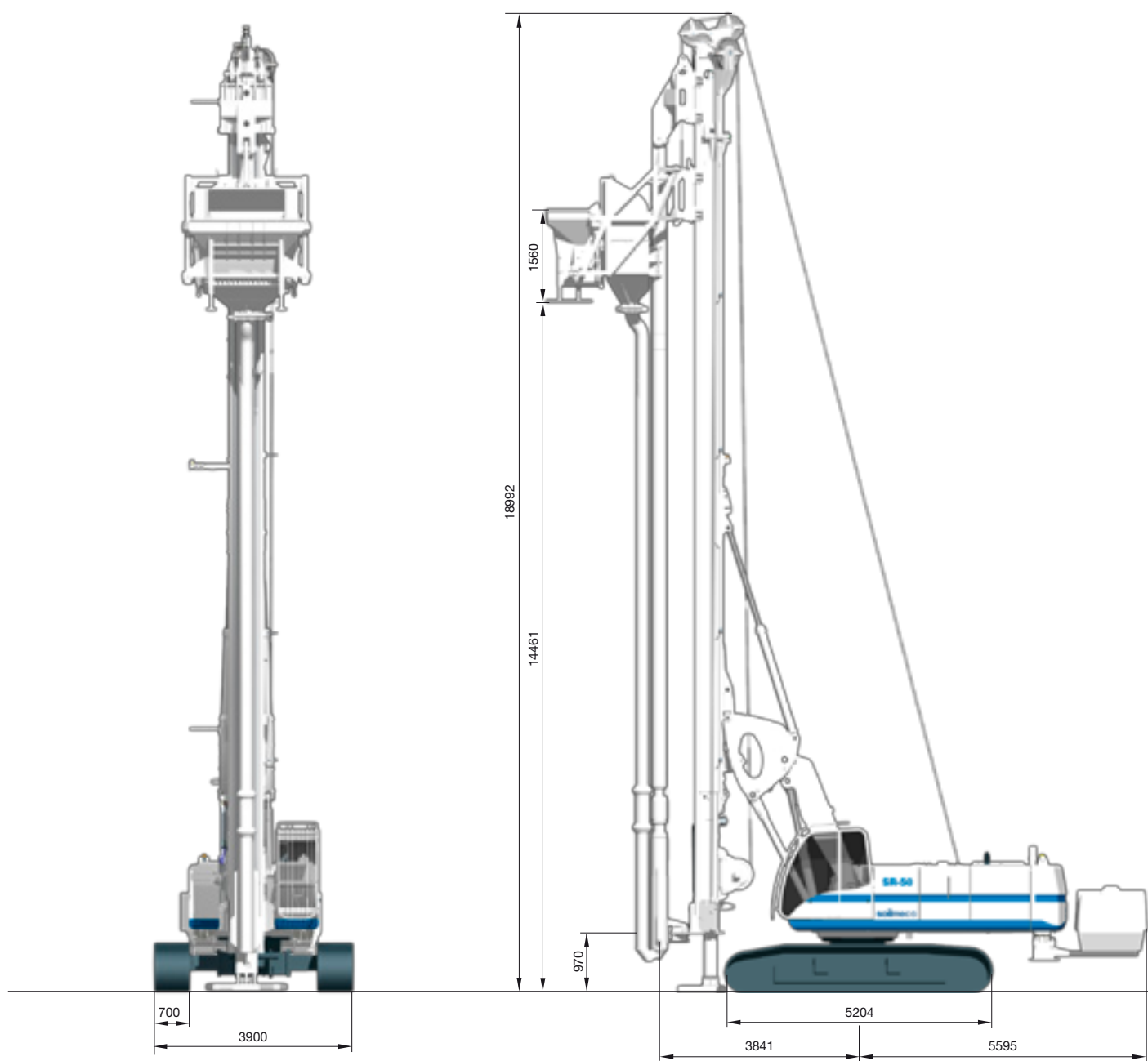


BFS is the **SR-50** configuration dedicated to carry out stone columns using bottom-feed method.

Soilmec vibro-treatment system offers the most cost effective and efficient method suitable for soft soils.

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- 1 Undercarriage
- 2 Turret
- 3 Main winch
- 4 Parellelogram system
- 5 Self erecting mast
- 6 Cathead
- 7 Stone tank
- 8 Stone filling hopper
- 9 Vibrator string
- 10 Air compressor
- 11 Cab
- 12 Crowd system



Deep vibrator max penetration	12 m	39.4 ft
Eccentric moment	1,8 kgm	13,02 lbft
Max centrifugal force	181 kN	40690 lbf
Max rotation speed and frequency	3000 rpm - 50 Hz	3000 rpm - 50 Hz
Winch crowd stroke	14000 mm	551 in
Pull down/up force on casing (nominal)	180 kN	51032 lbf
Air compressor delivery rated (ISO 1217)	10,5 m3/min	2774 gpm



SOILMEC distributes machinery and structures all over the world, supported by SOILMEC subsidiary companies and dealers.
The complete Soilmec network list is available on the webpage www.soilmec.it